

(1) Publication number:

0 539 980 A1

(P)

#### **EUROPEAN PATENT APPLICATION**

(1) Application number: 92118505.4

61 Int. Cl.5: A01N 25/30

2 Date of filing: 29.10.92

(3) Priority: 31.10.91 JP 286356/91

Date of publication of application:
 05.05.93 Bulletin 93/18

Designated Contracting States:
 BE DE FR GB IT SE

Applicant: KAO CORPORATION
 14-10, Nihonbashi, Kayabacho 1- chome
Chuo- ku, Tokyo(JP)

Inventor: Hioki, Yuichi
 1293- 7, Musota
 Wakayama- shi, Wakayama(JP)

Inventor: Kurita, Kazuhlko 698-1, Minamibata Wakayama-shi, Wakayama(JP) Inventor: Suzuki, Tadayuki 1130, Nishihama Wakayama-shi, Wakayama(JP) Inventor: Azuma, Toshikazu

Inventor: Azuma, Toshikazu 3-30, Matsuehigashi 3-chome Wakayama-shi, Wakayama(JP)

Representative: Lehn, Werner, Dipl.- Ing. et al Hoffmann, Eitle & Partner Patentanwälte Arabellastrasse 4 W-8000 München 81 (DE)

Agricultural chemical composition.

② An agricultural chemical composition which can be safely applied to crops without causing any chemical damage comprising a mixture, which exerts excellent potentiating effects on various agricultural chemicals and has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3 + y3+z3 of from 0 to 100 on the average, of compounds represented by the following general formula (f) and an agricultural chemical, wherein the weight ratio of the mixture to the agricultural chemical range from 0.1 to 20.

$$\begin{array}{c} {\rm R}^{1}{\rm O-(EO)_{\chi_{1}}(PO)_{y_{1}}(BO)_{z_{1}}-(CH_{2}{\rm CHCH_{2}O})_{R}-(EO)_{\chi_{3}}(PO)_{y_{3}}(BO)_{z_{3}}-R^{3}}\\ {\rm (EO)_{\chi_{2}}(PO)_{y_{2}}(BO)_{z_{2}}-OR^{2}} \end{array} \eqno(1)$$

wherein R³, R² and R³ each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms,  $-SO_3Na$ ,  $-SO_3H \cdot N(C_2H_4OH)_3$  or  $-SO_3H \cdot NH(C_2H_4OH)_2$ ;

(EO)<sub>x1</sub>, (EO)<sub>x2</sub> and (EO)<sub>x3</sub> each represent a polyoxyethylene chain; (PO)<sub>y1</sub>, (PO)<sub>y2</sub> and (PO)<sub>y3</sub> each represent a polyoxypropylene chain;

(BO)<sub>21</sub>, (BO)<sub>22</sub> and (BO)<sub>23</sub> each represent a polyoxypropylene chain;

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more; x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and

x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

#### BACKGROUND OF THE INVENTION

The present invention relates to a novel agricultural chemical composition.

Agricultural chemical compositions such as insecticide compositions, bactericide compositions, herbicide compositions, milicide compositions and plant growth regulator compositions have been used in
various forms, for example, emulsions, wettable powders, granules, dusts or flowables. In the preparation of
these agricultural chemical compositions, various attempts have been made to make good use of the
efficacy of the agricultural chemicals, but it has been found to be difficult under current circumstances to
further potentiate the agricultural chemicals through formulated contrivences. Further, it is difficult to
develop various novel active ingredients for agricultural chemical compositions. Thus it is highly important
from an industrial viewconit to further colentate the existion agricultural chemicals.

In the field of agricultural chemicals, it has been known that moisture plays an important role in the surface absorption of agricultural chemicals and that the content of retained water is increased by using a humectant. This seemingly suggests that humectants such as glycerol, ethylene glycol and propylene glycol could potentiate agricultural chemicals.

Japanese Patent Publication - A Nos. 146804/1988 (published on June 18, 1988) and 33305/1988 (published on February 13, 1988) disclosed an agricultural chemical composition containing, as a stabilizer, at least one compound selected from the group consisting of glycerd, polyglycerd, ethylene glycol, polypothylene glycol, propylene glycol, polypothylene glycol, polypothyleneoxypropylene glycol, polypox - yethyleneoxypropytulyle

U.S. Patent No. 4,888,217 (pulished on September 19, 1989; Eisai Co., Ltd. and Kao Corporation) disclosed a bactericide composition containing an alkylene oxide adduct of a polyfunctional alcohol having tin or more functional groups.

Japanese Patent Publication - A No. 286608/1990 (published on November 26, 1990) disclosed a bactericide composition containing a (poly)olycerol fatty acid ester.

Furthermore, U.S. Patent No. 4,840,942 (pullished on June 20, 1989; Kao Corporation) disclosed an agricultural biocidal composition containing an emulsifier comprising a nonionic surfactant of the formula: R<sup>1</sup> – Y<sup>1</sup> – (R<sup>2</sup>O)<sub>h</sub> – Y<sup>2</sup> – R<sup>2</sup> (wherein R<sup>1</sup> and R<sup>2</sup> are each a saturated or ethylenically unsaturated hydrocarbon group, with the proviso that at least one of R<sup>1</sup> and R<sup>2</sup> has at least 8 carbon atoms, Y<sup>1</sup> is – COO – or –O –, 30 Y<sup>2</sup> is – COC – or epresents a direct valence bond between (R<sup>2</sup>O)<sub>h</sub> and R<sup>2</sup>, R<sup>3</sup> is C<sub>2</sub> – C<sub>4</sub> alkylene, and n is an integer of from 1 to 100.

#### DISCLOSURE OF THE INVENTION

35 From the viewpoint that the above—described humectanet, stabilizers, emulsifiers, etc. can potentiate agricultural chemicals, the present inventiors have conducted extensive studies. As a result, they have found that a polyglycerol or a polyglycerol derivative is superior to common humectants in the ability to potentiate various accidultural chemicals; thus completing the present invention.

Accordingly, the present invention provides an agricultural chemical composition (1) comprising or or consisting essentially of a mixture of compounds represented by the following general formula (1) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+x3 of from 0 to 100 on the average, and an agricultural chemical, wherein the weight ratio of the mixture to the agricultural chemical ranges from 0.1 to 20:

$$R^{1}O-(EO)_{\chi_{1}}(PO)_{\chi_{1}}(BO)_{\chi_{1}}-(CL_{2}CHCL_{2}O)_{\chi_{1}}-(EO)_{\chi_{3}}(PO)_{\chi_{3}}(BO)_{\chi_{3}}-R^{3}$$
 $(EO)_{\chi_{2}}(PO)_{\chi_{2}}(BO)_{\chi_{2}}-OR^{2}$  (1)

wherein R1, R2 and R3 each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, -SO<sub>3</sub>Na, -SO<sub>3</sub>N, -SO<sub>3</sub>N,

(EO)x1, (EO)x2 and (EO)x3 each represent a polyoxyethylene chain;

(PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain;

(BO)<sub>21</sub>, (BO)<sub>22</sub> and (BO)<sub>23</sub> each represent a polyoxybutylene chain;

n represents an integer of 1 or more;  $x_1, y_1, z_1, x_2, y_2, z_2, x_3, y_3$  and  $z_3$  each represent 0 or an integer of 1 or more;  $x_1 + y_1 + z_1, x_2^2 + y_2^2 + z_2^2$  and  $x_3^2 + y_3^3 + z_3^3$  each represent 0 or an integer of 1 to 200; and

50

x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

The agricultural chemical means those materials which are employed as active ingredients for common agricultural chemical compositions, such as active ingredients of bactericides, insecticides, miticides, herbicides, plant growth regulators, etc., an agricultural medicine, a biocide, a matter being effective for an agricultural medicine or an agricultural medicine base.

The above - described present invention includes an agricultural chemical composition comprising a polyglycerol and/or a polyglycerol derivative represented by the following general formula (II) and an agricultural chemical, wherein the weight ratio of the polyglycerol and/or the polyglycerol derivative to the agricultural chemical ranges from 0.1 to 20:

$$RO-(XO)_{RI}-(CH_2CHCH_2O)_{R}-(XO)_{R3}-R$$
 $(OX)_{R2}-OR$ 
(II)

wherein n represents a number of from 2 to 50:

R represents a hydrogen atom or an acyl group having from 2 to 31 carbon atoms;

X represents an alkylene group having from 2 to 4 carbon atoms; and

m1, m2 and m3 represent each a number of from 0 to 200.

The present invention also provides an agricultural chemical composition (2) comprising or consisting essentially of a mixture of compounds represented by the above general formula (i) which has n of from 2 to 50 on the average and at 1+y1+z1+z4-y2+z2+x1+y3+z3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the above general formula (i) as the adjuvants, and an 25 agricultural chemical ranges from 0.1 to 20.

The above—described present invention includes an agricultural chemical composition comprising a polyphycoror admir a polyphycorol derivative represented by the above general formula (II) and a surfactant as the adjuvants and an agricultural chemical, wherein the weight ratio of the adjuvants to the agricultural obmircial ranges from 0.1 to 20.

The present invention further provides a kit (1) comprising or consisting essentially of package (A) comprising or consisting essentially of a mixture of compounds represented by the above general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and package (B) comprising or consisting essentially of an agricultural chemical, wherein 35 the weight ratio of the mixture to the agricultural chemical ranges from 0.1 to 20; a kit (2) comprising or consisting essentially of package (A) comprising or consisting essentially of a mixture of compounds represented by the above general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average, package (C) comprising or consisting essentially of a surfactant other than the compounds represented by the above general formula (I) and package (B) comprising or consisting essentially of an agricultural chemical, wherein the weight ratio of the total amount of the mixture and the surfactant to the agricultural chemical ranges from 0.1 to 20; and a kit (3) comprising or consisting essentially of package (D) comprising or consisting essentially of a mixture of compounds represented by the above general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the above general formula (I) and package (B) comprising an agricultural chemical, wherein the weight ratio of the total amount of the mixture and the surfactant to the agricultural chemical ranges from 0.1 to 20.

The present invention provides a bactericidal, insecticidal, miticidal, herbicidal or plant growth regulating method (1), wherein an agricultural chemical composition (3) comprising from 0.02 to 8% by weight of a so mixture of compounds represented by the above general formula (1) which has n of from 2 to 50 on the average and x1 +y1 +z1 +x2 +y2 +z2 +x3 +y3 +z3 of from 0 to 100 on the average and an agricultural chemical which is present in an amount of from 0.05 to 50 times as much as the mixture, is employed, and a bactericidal, insecticidal, insecticidal, insecticidal or plant growth regulating method (2), wherein an agricultural chemical composition (4) comprising from 0.02 to 8% by weight of adjuvants comprising or consisting of sessitially of a mixture of compounds represented by the above general formula (i) which has n of from 2 to 50 on the average and x1 +y1 +z1 +x2 +y2 +z2 +x3 +x3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the above general formula (i), and an agricultural chemical which is present in an amount of from 0.05 to 50 times as much as the total amount of the

10

15

adjuvants, is employed.

Further scope and the applicability of the present invention will become apparent from the detailed description given hereinafter.

In the present invention, a mixture consisting essentially of compounds represented by the above—
mentioned general formula (f) and having n of from 2 to 50 on the average and
x1+y1+z1+z2+y2+z2+x3+y3+23 of from 0 to 100 on the average is used as an adjuvant. Namely, a
mixture of compounds represented by the above general formula (f), which differ from each other by at
least one of R1, R2, R3, n, x1, x2, x3, y1, y2, y3, z1, z2 and z3 is employed. Certainly, a mixture comprising
two or more of the above - described mixtures may be used.

The compounds represented by the above general formula (i) include polyglycerols, mono- or polyesters of polyglycerol with a fatty acid(s), mono- or polyesters of polyglycerol with a sulfuric acid salit(s), alkylene oxide adducts of mono- or polyester of poly-glycerol with a fatty acid(s), alkylene oxide adducts of mono- or polyester of polyglycerol with a sulfuric acid salit(s).

in the above general formula (I), each of R¹, R² and R² represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, -SO<sub>3</sub>Na, -SO<sub>3</sub>K, -SO<sub>3</sub>H-N(C<sub>3</sub>H<sub>2</sub>OH<sub>3</sub>), or -SO<sub>3</sub>H-NH(C<sub>3</sub>H<sub>4</sub>OH<sub>3</sub>). The acyl group represents formula R'OO - (wherein R' is selected from among, for example, an alight group, an alkenyl group or a hydroxyalkyl group having from 1 to 30 carbon atoms which may be branched). Each of the R¹, R² and R² in the general formula (I) may be derived from a condensed of hydroxyycarboxylic acid with a degree of condensation of from 2 to 20.

N in the above general formula (I) represents the degree of polymerization of glycerol and is an integer of 1 or more.

In the present invention, a mixture consisting essentially of compounds represented by the above general formula (I) and having n of from 2 to 50 on the average, preferably from 2 to 15 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average, preferably from 0 to 25 on the average is used as an adjuvant.

When the average degree of polymerization (n) is below 2, the dispersibility of the agricultural chemical in the agricultural chemical composition deteriorates. On the other hand, when n exceeds 50, the production of the mixture according to the present invention is not exponentical.

When the average of x1+y1+z1+x2+y2+z2+x3+y3+z3, i.e., x1+y1+z1+x2+y2+z2+x3+y3+z3, exceeds 100, the production of the mbure according to the present invention is not economical. Additionally, the mixture which has the average of x1+y1+z1+x2+y2+z2+x3+y3+z3 of more than 100 shows a low potentiating effect of agricultural chemicals because it has a low surface activity.

The everage number of moles of the ethylene oudde added  $(\vec{n}^{\top} \times \vec{k} + \vec{k})$ , to the compounds constituting the mixture according to the present invention, is taken as the number of moles of ethylene oxide added to the mixture; the average number of moles of the propylene oxide added  $(\vec{y}^{\top} \times \vec{k} + \vec{k})$ , to the compounds constituting the mixture, is taken as the number of moles of propylene oxide added to the mixture, and the average number of moles of the butylene oxide added  $(\vec{k}^{\top} \times \vec{k} + \vec{k}) + \vec{k})$ . The compounds constituting the mixture, is taken as the number of moles of butylene oxide added (3 to the mixture. In the present invention,  $\vec{k} + \vec{k} + \vec$ 

In the present invention, a mixture of polyglycerol derivative (mono – or polyesters of polyglycerol, alkylene oxide adducts of mono – or polyester of polyglycerol, alkylene oxide adducts of mono – or polyester of poly – glycerol), i.e., mixture (a) of compounds represented by the general formula (f) which has n of from 2 to 50 on the average and x1 + y1 + z1 + x2 + y2 + z2 + x3 + y3 + z3 of from 1 to 100 on the average or mixture (b) of 50 compounds represented by the following general formula (f') which has n of from 2 to 50 on the average, is preferably employed:

wherein R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms,  $-SO_3Na$ ,  $-SO_3K$ ,  $-SO_3H+NC_2H_0OH_3$  or  $-SO_3H+NN-(C_2H_0OH_3)$  provided that at least one of R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> represent an acyl group having from 2 to 31 carbon atoms,  $-SO_3Na$ ,  $-SO_3K$ ,  $-SO_3H+N-(C_2H_0OH_3 or <math>-SO_3H+NH(C_2H_0OH_3 or -SO_3H+NH(C_2H_0OH_3 or -SO_3H_0 or -SO_3H+NH(C_2H_0OH_3 or -SO_3H_0 or -SO_3H_0 or -SO_3H+NH(C_2H_0OH_3 or -SO_3H_0 or -SO_3H_0$ 

n represents an integer of 1 or more.

Mixture (c), which is a mixture of compounds represented by the above general formula (l') provided that least one of R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> represent – SO<sub>3</sub>Na, – SO<sub>3</sub>H-, NC<sub>3</sub>H-, N(C,H<sub>4</sub>OH)<sub>2</sub> or – SO<sub>3</sub>H-NH– (C<sub>2</sub>H<sub>2</sub>OH)<sub>2</sub> and having n of from 2 to 50 on the average, is more preferable.

Furthermore, mixture (d), which is a mixture of compounds represented by the following general formula (I") and having no firom 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 1 to 100 on the average, is also more prefeable:

$$R^{1}O^{-}(EO)_{\chi_{1}}(PO)_{\chi_{1}}(BO)_{\chi_{2}}^{-}(CH_{2}CHCH_{2}O)_{1}^{-}(EO)_{\chi_{3}}(PO)_{\chi_{3}}(BO)_{\chi_{3}}^{-}R^{3}$$
 $(EO)_{\chi_{2}}(PO)_{\chi_{2}}(BO)_{\chi_{2}}^{-}OR^{2}$  (1")

wherein R¹, R² and R³ each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, ~\$O,Na, ~\$O,N-N, ~\$O,H-N(C,H,OH), or ~\$O,H-NH(C,H,OH), except that R¹, R² and R³ represent hydrogen atoms simultaneously and that R¹, R² and R³ represent acyl groups having from 2 to 31 carbon atoms simultaneously:

(EO)x1. (EO)x2 and (EO)x3 each represent a polyoxyethylene chain;

(PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain:

(BO)<sub>z1</sub>, (BO)<sub>z2</sub> and (BO)<sub>z3</sub> each represent a polyoxybutylene chain;

n represents an integer of 1 or more:

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;

x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and

x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

35 The mixture consisting essentially of compounds represented by the above general formula (i), i. e., a mixture of polyglycerols or a nikture of polyglycerol derivatives to be used in the present invention may be obtained by any commonly known method.

For example, polyglycerol may be synthesized by a method which is employed on an industrial scale at present and comprises dehydrating and condensing glycerol at a temperature as high as from 200 to 300 °C in the presence of an alkali stative.

Examples of the alkali catalyst include NaOH, KOH, LiOH, Ne<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, CaO and MgO<sub>4</sub>. Although the degree of polymerization may be contribuled by varying the reaction conditions, he product thus obtained is not a single compound but a mixture having a certain molecular weight distribution. For example, a commercially vasibable product called "hexaglycord" consists of polyglycorols of various degrees of polymerization and glycerol as the case may be, though its hydroxyl value agrees with the theoretical value.

The mixture of polyglycerols thus obtained is in the form of a yellow to dark brown liquid having, a high viscosity. The hue of the mixture of polyglycerols is evcsaved (i.e., darkned) as the degree of polymerization is elevated. It is a practice to decolor or blesch the mixture of polyglycerols by treating it with an a adsorbent such as active carbon or active clay. Or alternatively, it is a practice to remove the catalyst from the mixture of polyglycerols and to decolor or bleach the mixture with the use of an ion exchange resin. There are marketed di-, tetra-, hexa- and decaglycerols, i.e., a mixture of polyglycerols (\hat{n} = 2, 4, 6 or 10) in general.

The mixture of alkylene coide adducts of polyglycerol to be used in the present invention is produced by, for example, a known method which comprises adding an alkali catalyst to the mixture of polyglyperoles obtained above and conducting an addition reaction with an alkylene oxide under an elevated pressure at an elevated temperature. Examples of the alkylene oxide to be added involve those having from 2 to 4 carbon atoms, i. e., eithylene oxide, propylene oxide and butylene oxide. Either one of these alkylenbe oxides or two

20

or more of them may be added in block or at random.

A mixture of polyglycerolifatty acid esters which is a mixture consisting essentially of compounds represented by the above general formula (i) according to the present invention, is produced through direct esterification of a mixture of polyglycerols. A number of esters including hydrophilic and lipophilic esters is can be produced by appropriately combining mixtures of polyglycerols having various average degrees of polymerization, various fatty acids and various degrees of esterification. Thus a mixture of esters having a desired hydrophilic—lipophilic blance (HLB) can be produced.

The esterification may be effected at a temperature of 200°C or above without using any catalyst or in the presence of an alkali catalyst. Means for obtaining a product excellent in hue and oder include the addition of a sulfile to the reaction mixture during the reaction, the use of a fatty acid having a high heat stability, and the use of lipase in the synthesis, and products of various degrees of purification are commercially available depending on the purpose. In order to obtain a mixture of fatty acid seters of polyglycerols of excellent qualities, it is essential to use a mixture of polyglycerols of good quality. This need increases particularly when, as a product, a mixture comprising fatty acid esters of polyglycerols a higher degree of polymerization is desired. Since the qualities of the mixture of esters largely depend on the qualities of a mixture of polyglycerols should be sufficiently purified.

A polyglycerolicondensed richoleic acid ester, i.e., a mixture of condensed richoleic acid esters of polyglycerolis, is synthesized by precondensing richoleic acid (astor oil fatty acid) by dehydration with 20 heating for 3 to 6 minutes and then esterifying the product with a mixture of polyglycerols. The reaction conditions therefor are almost the same as those employed for producing a mixture of polyglycerol fatty acid esters.

A mixture of polyglycorol/sulfuric acid salt esters, i.e., a mixture of compounds represented by the general formula (f) provided that at least one of R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> represent – SO<sub>3</sub>Na, – SO<sub>3</sub>K, – SO<sub>3</sub>H. N–25 (Ca-H<sub>2</sub>OH)<sub>3</sub> or – SO<sub>3</sub>H. NH(C<sub>2</sub>H<sub>2</sub>OH)<sub>3</sub>, can also be produced through direct esterification method, and a mixture of polyglycerol/sulfuric acid selt esters having a desired hydrophilic – lipophilic balance (HLB) can be obtained.

Further, esterification similar to that mentioned above may be carried out by using a mixture of polyglycerol/altylene oxide adducts as a starting material. Alternately, an altylene oxide may be added to a set mixture of tarty acid esters of oplyglycerols or a mixture of esters of a sufficie acid salt with polyglycerols in the presence of an alkali catalyst at a high temperature under an elevated pressure. Examples of the alkylene oxide which can be added include ethylene oxide, propylene oxide and butylene oxide. Either one of these alkylene oxides or two or more of them may be added in block or at random.

When used together with an agricultural chemical, the mixture comprising compounds represented by the above general formula (I) as an adjuvant can enhance the effects of the agricultural chemical without causing any chemical damage.

It is not necessarily evident why the mixture comprising compounds represented by the above general formula (f) according to the present invention has the remarkable effect of potentiating any agricultural chemicals used in agricultural chemical compositions, irrespective of their structure. It is conceivable, to however, that one reason therefor may reside in the fact that the mixture according to the present invention has such a potent power of solubilizing the agricultural chemical used in the agricultural chemical composition that the agricultural chemical becomes finely grained, thus promoting the diffusion of the agricultural chemical on a surface of a plant, an insect or a bacterial cell thus facilitating the permeetion of the agricultural chemical into the plant, insect or bacterial cell thus facilitating the permeetion of

When the mixture comprising compounds represented by the general formula (f) according to the present invention is used together with a surfactant other than the compounds represented by the general formula (f), the amount of the mixture can be reduced and the stability of the agricultural chemical composition can be increased while the potentiating effect of the mixture to the agricultural chemical is maintained. Examples of the surfactant usable herein as an adjuvant include nonionic, anionic, cationic and amphoteric surfactants, and mixtures thereof.

Examples of the nonlonic surfactants include polycoyethylene alkyl ethers, polycoyethylene alkylayl ether/formaldehyde condensates, polycoyalkylene aryl ethers, polycoyalkylene alkyl esters, polycoyalkylene alkyl esters, polycoyalkylene skyl sorbtol esters, polycoyalkylene sorbtan esters, polycoyalkylene block copolymers, polycoyalkylene block copolymer alkylglycerol esters, polycoyalkylene block copolymers, polycoyalkylene block copolymers, polycoyalkylene sorbtan esters, polycoyalkylene sorbtan esters, polycoyalkylene polycoyalkylene polycoyalkylene sorbtan esters, polycoyalkylene oleyl ethers, polycoyalkylene sorbtan esters, polycoyalkylene sorbtan esters, polycoyalkylene sorbtan esters, polycoyalkylene sorbtan esters, polycoyalkyl

Examples of the cationic surfactants include polyoxyalkylamines such as ethoxylated tallow amine, ethoxylated oleylamine, ethoxylated soy amine, ethoxylated soystamine, ethoxylated soystamine and ethoxylated ordylamine and mixtures consisting of two or more of these substances.

Examples of the anionic surfactants, which are typically available in the form of an aqueous solution or a solid, include sodium aryl sulfate, sodium mono – or di – alkylnapthalenesuflonates, sodium a – oleinsul – fonate, sodium alkanesuflonate, alkyl sulfates, polyovyalkylene stryylphenyl ether sulfates, polyovyalkylene stryylphenyl ether sulfates, polyovyalkylene stryylphenyl ether sulfates, mono – or di – alkylbenzenesuflonates, alkylnapthalenesuflonates, alkylnapthalenesuflonates, alkylnapthalenesuflonates, alkylnapthalenesuflonates, alkylnapthalenesuflonates, polyovyalkylene phenyl or ether phosphates, polyovyalkylene phenyl or ether phosphates, polyovyalkylenen phenyl and tisk, selac acid and its salts, ledic acid and its salts, ledic acid and its salts, oleic acid and its salts, ledic acid and its salts, ledic acid and its salts, ledic acid and its salts, acid salts acid salts, acid salts salts acid salts acid salts acid salts acid salts acid salts acid salts salts acid salts acid salts acid salts acid salts salts acid salts salts acid salts ac

Examples of suitable amphoteric surfactants include lauryldimethylamine oxide, Armox C mfd. by Lion Co., Ltd., Catinal mfd. by Toho Chemical Co., Ltd., Amphitol 248 mfd. by Kao Corporation, betaines, other amine oxides and mixtures consisting of two or more substances selected from among those cited above.

Among these surfactants, nonionic surfactants are particularly preferable. It is still preferable to use ester - type surfactants such as polyoxyalkylene sorbitan esters and polyoxyalkylene alkyl glycerol esters; polyoxyalkylene alkyl others and polyoxyalkylene alkylnonylphenois.

20 Although the ratio of the mixture comprising compounds represented by the general formula (i) to the surfactant other than the compounds represented by the general formula (i) in the agricultural chemical composition (2) is not particularly restricted, the weight ratio of the surfactant to the mixture may range from 0(excluded)/100 to 50/50, preferably from 10/60 to 40/60. When the surfactant is used in an amount exceeding the ratio as defined above, the potentialing effect of the adjuvant composition, which contains a mixture of compounds represented by the general formula (i) and a surfactant other than the compounds represented by the general formula (ii).

The agricultural chemical composition (1) of the present invention comprises a mixture comprising on compounds represented by the general formula (i) as an adjuvant and an agricultural chemical. It is necessary for the agricultural chemical composition (1) of the present invention to have a weight ratio of the adjuvant to the agricultural chemical within a range of from 0.1 to 50, preferably from 0.1 to 10. When this weight ratio is below 0.1, no satisfactory effect can be achieved. When this ratio exceeds 50, on the other hand, the effect cannot be further improved.

38 The agricultural chemical composition (2) of the present invention comprises a mixture comprising compounds represented by the general formula (1) and a surfactant other than the compounds represented by the general formula (1) as adjuvants and an agricultural chemical. It is necessary for the agricultural chemical composition (2) of the present invention to have a weight ratio of the total amount of the adjuvants to the agricultural chemical within a range of from 0.1 to 50, preferably from 0.1 to 10. When this weight are ratio is below 0.1, no satisfactory effect can be achieved. When this ratio exceeds 50, on the other hand, the effect cannot be further improved.

The adjuvant(s) according to the present invention can be safely applied to various crops without causing any chemical damage.

The agricultural chemical compositions (1) and (2) of the present invention may be in any form, for example, an emulsion, a wettable powder, a granule, a flowable powder, a dust or the like without restriction. Thus, the agricultural chemical compositions (1) and (2) according to the present invention may further contain other additives such as emulsifiers, dispersing agents and supports depending on the form of preparation.

Now, the agricultural chemicals, i.e., active ingredients used for agricultural chemical compositions, and of the agricultural chemical compositions or formulations of agricultural chemicals, to be used in the preparation of the agricultural chemical compositions (1) and (2) of the present invention will be described, though it is to be understood that the present invention is not restricted thereof.

Examples of Bactericides, that is, the active ingredients used for bactericide compositions and commercially available bactericide compositions, include Dipher (zinc ethylenebisdithiocarbamate) mtd. by Sankyo Co., Ltd., Manaeb -dithane (manganese ethylenebisdithiocarbamate) mtd. by Sankyo Co., Ltd., Manzeb (zinc/manganese ethylenebisdithiocarbamate) mtd. by Tokyo Organic Chemical Industries Co., Ltd., Bia-cidhane (bisdimethyldithiocarbamot) zinc ethylenebisdithiocarbamate) mtd. by Sankyo Co., Ltd., Bia-cidhane (bisdimethyldithiocarbamot) zinc ethylenebisdithiocarbamate) mtd. by Sankyo Co., Ltd., Antracol (zinc

propylenebisdithiocarbamate) mfd. by Nihon Bayer Agrochen K.K., benzimidazole bactericides such as Benlate [methyl 1 - (butylcarbamoyl) - 2 - benzimidazolecarbamate] mfd. by Sankyo Co., Ltd. and Thopsin M [1,2-bis(3-methoxycarbonyl-2-thioureido)benzene] mfd, by Nippon Soda K.K., Ronilan [3-(3.5dichlorophenyl) - 5 - methyl - 5 - vinyl - 1,3 - oxazolidine - 2,4 - dione] mfd. by Sankyo Co., Ltd., Rovral [3 -5 (3,5 - dichlorophenyl) - N - isopropyl - 2,4 - dioxoimidazolidine - 1 - carboxamide] mfd. by Shionogi Phar maceutical Co., Ltd., Sumilex [N - (3,5 - dichlorophenyl) - 1,2 - dimethylcyclopropane - 1,2 - dicarboximide] mfd. by Sumitomo Chemical Co., Ltd., Triazine [2,4-dichloro-6-(2-chloroanilino)-1,3,5-triazine] mfd. Nippon Soda K.K., Trifmine  $[(E)-4-chloro-\alpha,\alpha,\alpha-trifluoro-N-(1-imidazol-1-yl-2-imidazol-1-yl$ propoxyethylidene - o - toluidine] mfd. by Nippon Soda K.K., Ridomil [methyl N - (2 - methoxyacetyl) - N -10 (2,6-xylyl) - D,L - alaninate] mfd. by Sankyo Co., Ltd., Baycoral [all - rac - 1 - (biphenyl - 4 - yloxy) - 3,3 dimethyl-1-(1H-1,2,4-triazol-1-yl)-2-butan-2-ol] mfd. by Nihon Bayer Agrochen K.K., Bayleton [1 - (4 - chlorophenoxy) - 3,3 - dimethyl - 1 - (1,2,4 - triazol - 1 - yl) - 2 - butanone] mfd. by Nihon Bayer Agrochen K.K., Fuji - One (diisopropyl 1,3 - dithiolan - 2 - ylidenemalonate) mfd. by Nihon Nouyaku K.K., Daconil (tetrachloroisophthalonitrile) mfd. by Kumiai Chemical K.K., Pansoil (5-ethoxy-3-15 trichloromethy = 1,2,4 - thiadiazole) mfd. by Sankyo Co., Ltd., Rabcide (4,5,6,7 - tetrachlorophthalide) mfd. by Sankyo Co., Ltd., Kitazin P (0,0 - diisopropyl - S - benzyl thiophosphate) mfd. by Kumiai Chemical K.K., Hinosan (O-ethyl-S,S-diphenyl dithiophosphate) mfd. by Sankyo Co., Ltd., Oryzemate (3-allyloxy-1,2 - benzisothiazole 1,1 - dioxide) mfd. by Meiji Seika Co., Ltd., Orthocide (N - trichloromethylthio tetrahydro - phthalimide) mfd. by Sankyo Co., Ltd., Rally and Pozicklor.

In the case of insecticides, they include pyrethroid insecticides such as Fenvalerate  $[\alpha - cyano - 3$ phenoxybenzyl - 2 - (4 - chlorophenyl) - 3 - methylvalerate), e.g., Vegiphon mfd. by Sankyo Co., Ltd., and [cyano - 4 - fluoro - 3 - phenoxyphenylmethyl 3 - (2.2 - dichloroethenvl) - 2.2 dimethylcyclopropanecarboxylate] mfd. by Nihon Bayer Argochen K.K., organophosphorus insecticides such as DDVP (2,2-dichlorovinyl dimethyl phosphate), e.g., Des mfd. by Sankyo Co., Ltd., Sumithion 25 (O,O - dimethyl - O - (3 - methyl - 4 - nitrophenyl)thiophosphate) mfd. by Sumitomo Chemical Co.; Ltd., Malathion (S-[1,2-bis(ethoxycarbonyl)ethyl] dimethyl phosphorothiolthionate) mfd. by Sankyo Co., Ltd., Dimethoate [dimethyl S - (N - methylcarbamoylmethyl) dithiophosphate] mfd. by Sankyo Co., Ltd., Papthion (S-[a-(ethoxycarbonyl)benzyl] dimethyl phosphorothiolthionate) mfd. by Sankyo Co., Ltd., and Baycid [O,O = dimethyl O = (3 = methyl = 4 = methylthiophenyl)thiophosphate], carbamate insecticides such as Bassa 30 (o-butylphenyl methylcarbamate) mfd. by Sankyo Co., Ltd., Tsumacide (m-tolyl methylcarbamate) mfd. by Sankyo Co., Ltd., Meobal (3,4-dimethylphenyl N-methylcarbamate) mfd. by Sankyo Co., Ltd., and Papnac (1 - naphthyl N - methylcarbamate) mfd. by Sankyo Co., Ltd., and Lannate (S - methyl - N - [ -(methylcarbamoyl)oxy]thioacetoimide) mfd. by Sankyo Co., Ltd., and Padan [1,3-bis(carbamoylthio)-2-(N,N-dimethylamino)propane hydrochloride] mfd. by Takeda K.K.

in the case of miticides, they include Acricia (2.4 -dinitro - 6 - sec - butyloheny) dimethylacrylate) mid. by Sankyo Co., Ltd., Akar (ethyl 4.4 - dichlorobenzilate) mid. by Sankyo Co., Ltd., Chita (1.1 - bis(p - chlorophenyi) - 2.2.2 - trichloroethanol) mid. by Sankyo Co., Ltd., Omite (2 - (p - tert - butylohenovy) - cyclohexyl 2 - propinyl sulfitel mid. by Uniroyal Chemical Co., Ltd., Osadan [hexakis(β,β - dimethyl - phenethyly/distanovane] mid. by Shell Chemical Co., Ltd., Nissoun [trans - 5 - (4 - Chlorophenyi) - N - cyclohexyl - 4 - methyl - 2 - oxothiazolidine - 3 - carboxamide] mid. by Nippon Soda K.K., Dari - Cut (3 - methyl - 1.5 - bis(2-4 - xyly) - 1.5 - triazaponta - 1.4 - diene) mid. by Nissan Chemical Co., Ltd., Tetradition (2.4,5.4" - tetrashlorodiphenyl sulfone), Surnite, Milveknock and Danitron.

In the case of herbicides, they include Stam (3.4-dichloropropionanilide) mtd. by Sankyo Co., Ltd.
Saturn [S-(4-chlorobenzyl) N,N-diethylthiolarbamate] mtd. by Kumial Chemical K.K., Roundup [Ndiphosphonomethylighycine isorpopylamine sait] mtd. by Monsart, Karmex [3-(3.4-dichlorophenyl)-1,1dimethylurea] mtd. by Tomono Agrichemical K.K., Paraquat (1,1-dimethyl-4.4'-dipyridinium dichloride)
mtd. by Nihon Agrichemical K.K., Basta (ammonium DL-homolalarin-4-v[methyliphosphinate) mtd. by Ishihara K.K., Herbace (sodium salt of L-2-amino-4-[(hydroxy)(methyliphosphinoylibutylyl-L-alanylL-alanine) mtd. by Meiji Seika Co. Ltd., Lasso [2-chloro-2;8'-diethyl-N-(methoxyethyl)acctanilide]
and VASTA.

In the case of plant growth regulators, they include MH (maleic hydrazide), Ethrel (2-chloroethyl-phosphonic acid), UASTA and Bialaphos.

The agricultural chemical compositions (1) and (2) of the present invention may further contain one or more plant growth regulators other than those cited above, fertilizers and preservatives.

The agricultural chemical compositions (1) and (2) according to the present invention may contain all components and may be used as it is or after dilution. Alternately, the agricultural chemical compositions (1) and (2) may be prepared before using by blending or mixing an agricultural chemical composition free from the above – described adjuvant(s), and it may be used as it is or

after dilution. The potentiating effect due to the above-described adjuvant(s) according to the present invention can be achieved in either case.

The kit (1) according to the present invention, which comprises package (A) comprising the mixture of compounds represented by the above general formula (I) which has n of from 2 to 50 on the average and 5 x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and package (B) comprising an agricultural chemical, is used for the preparation of the agricultural chemical composition (1).

The kit (2) according to the present invention, which comprises package (A) comprising the mixture of compounds represented by the above general formula (i) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average, package (C) comprising a surfactant other than the compounds represented by the above general formula (i) and package (B) comprising an agricultural chemical, and the kit (3) according to the present invention, which comprises package (D) comprising the mixture of compounds represented by the above general formula (i) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+x3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the above general formula (i) and package (B) comprising an agricultural chemical, are used for the preparation of the agricultural chemical composition (2).

For package (B), a package comprising a commercially available agricultural chemical composition (a), that is, a commercially available agricultural chemical formulation may be employed.

In the present invention, an agricultural chemical compositions (3) and (4), each of which contains from 20 0.02 to 6% by weight of the adjuvant(s) according to the present invention and an agricultural chemical which is present in an amount of 0.1 to 50 times as much as the adjuvant(s), are used in order to achieve bactericidal, insecticidal, miticidal, herbicidal or plant growth regulating effects. The agricultural chemical compositions (3) and (4) are generally prepared by diluting the agricultural chemical compositions (1) and (2), respectively.

#### Examples:

To further illustrate the present invention in greater detail, and not by way of limitation, the following Examples are given.

#### Production Example 1

441 g of a mixture of polyglycerols (average molecular weight: 500, manufactured by Sakamoto Yakuhin K.K.), 282 g of stearic acid and 0.7 g of NaOH were fed into a reactor. After replacing the atmosphere in the system with N<sub>2</sub>, the mixture was heated to 100°C and stirred. After 2 hours, the mixture was further heated to 240°C and then maintained at this temperature for 5 hours (distillate in the system: 120 g). A sampling analysis indicated that the saponification value of the reaction mixture was 56 while the hus thereof was G (Gardner color scale) 6 or below. Then the mixture was cooled and the moisture was removed by filtration (corresponding to the adjuvant 5).

#### Example 1

40

The adjuvants according to the present invention and comparative ones, as listed in Tables 1 and 2, and the marketed herbicide compositions, namely, Karmav wettable powder, Herbiace water-soluble powder and Roundup solution were employed for the evaluation of the herbicidel effect. Each of the adjuvants and each of the marketed herbicide compositions were dissolved in city water in such a manner as to give a concentration of 0.2% by weight and a dilution ratio of 300—fold, respectively. Then 10 m/[pot of each of the agricultural chemical compositions thus prepared was applied to crabgrass (a woody herb), which had been uniformly grown, to evaluate the herbicidal effect.

In the case where no adjuvant was added (free from any adjuvant), the same procedure was conducted. The crabgrass plants were grown to the tri – or tetrafoliate stage to a height of about 10 cm. Each pot had 25 plants.

The herbicidal rate (%) was expressed as a ratio of the fresh weight of the above-ground part measured 10 days after the application to that of the control (untreated) lot [refer to formula (III)].

# Formula (III):

5	herbicidal			(above-ground part fresh weight of test lot)		
	errect	-	(above-ground part control lot)	fresh weight of	×	100 (%)

Tables 1 and 2 summarize the results.

20

35

45

1		And described			
/	/	Auguvant.	He	Herbicidal rate (%)	
	è		Karmex wettable powder	Herbiace water- soluble powder	Roundup
	7	diglycerol monostearate	89.4	100.0	100.0
	N	tetraglycerol monostearate	89.3	100.0	100.0
	6	hexaglycerol monomyristate	84.3	97.4	100.0
	4	hexaglycerol monooleate	85.4	96.3	98.7
	22	hexaglycerol monostearate	87.9	100.0	100.0
	9	decaglycerol monolaurate	90.4	10.00	100.0
Invention	7	decaglycerol monomyristate	91.3	96.5	98.4
	8	decaglycerol monooleate	97.4	89.4	100.0
	6	decaglycerol monostearate	99.4	100.0	100.0
	2	decaglycerol pentastearate	100.0	100.0	100.0
	=	diglycerol monoricinoleate	100.0	100.0	100.0
	12	tetraglycerol diricinoleate	100.0	100.0	100.0
	13	tetraglycerol monooleate monosulfate/triethanolamine	87.9	98.4	98.4

Table 2

	,	Adjuvant	Herbi	Herbicidal rate (%)	
	Š		Karmex wettable powder	Herbiace water- soluble powder	Roundup
	14	hexaglycerol monoricinoleate	100.0	0.001	100.0
	15	diglycerol monostearate/Emulgen 909 <sup>4</sup> : 80/20	90.1	98.8	96.5
Invention	16	decaglycerol monooleate/Emunon 4110*2: 80/20	83.5	94.2	89.8
composition	17	triglycerol POP(8)/Emulgen 103%: 80/20	94.2	99.8	100.0
	18	triglycerol distearate/Rheodol TWO-120M; 60/40	0.86	96.6	100.0
	13	diglycerol/glycerol: 50/50	90.3	95.5	90.2
	20	glycerol	31.4	80.0	72.3
	21	glycerol monolaurate	49.5	69.5	74.4
Comparative	22	glycerol monostearate	30.5	68.8	69.8
	23	glycerol dilaurate	35.2	70.0	70.2
	24	none	18.4	67.5	68.5

#### Note

- \*1: Emulgen 909; POE(9) nonylphenyl ether, mfd. by Kao Corporation.
- \*2: Emunon 4110; POE (10) C<sub>17</sub>H<sub>35</sub>COOH,
- mfd. by Kao Corporation.

  \*3: Emulgen 103; POE(10) C<sub>12</sub>H<sub>0E</sub>OH,
  - mfd, by Kao Corporation.
- \*4: Rheodol TWO-120; sorbitan ester of POE(20)

  C17H33COOH, mfd. by Kao Corporation.

Others - 1:

10

20

The compounds employed in the invention compositions as the adjuvants are each a mixture. The sed degree of polymerization of the polyglycorul part in the compound means an average degree of polymentization of the mixture, and the number of ester group(s) in the compound means an average value of the mixture.

Others - 2:

POE and POP means polyoxyethylene and polyoxypropylene, respectively. The compounds having POE or POP are provided as mixtures and each number in the parentheses shows the average of the total number of moles of oxyalkylene in the molecule.

35 Others - 3:

When two mixtures or a mixture and a compound are used together as the adjuvants (invention compositions 15 to 19), the ratio given above is by weight.

The matters dscribed above are applied similarly hereinafter.

#### Example 2

Rice insect larvae of the third instar were incubated to evaluate the effect of each insecticide by the dipping method (three runs, each lot having 10 larvae). That is, the rice insect larvae were transplanted onto a kidney bean leaf disc (each lot having 30 insects, three runs) and incubated at 25° C for 24 hours. Then the whole leaf disc was immersed in a test solution for 5 seconds. After allowing to stand at 25° C for 48 hours, the disc was observed to determine the insecticidal rate based on the control lot (refer to the method employed for determining the herbicidal rates).

Each of the adjuvants as listed in Table 3 was dissolved in a diluted marketed insecticide compositions, so namely, a diluted solution (dilution ratio of 2,000 –fold) of Sumithion emulsion (active ingredient: 50% by weight) or a diluted solution (dilution ratio of 2,000 –fold) of Matathion emulsion (active ingredient: 50% by weight), in such a manner as to give a concentration of 0,1% by weight).

In the case where no adjuvant was added (free from any adjuvant), the same procedure was conducted. Table 3 summarizes the results.

Table 3

		_	Adjuvant	Insecticid	al rate (%)
		No.		Sumithion emulsion	Malathion emulsion
		1	diglycerol monostearate	90. 0	100.0
		2	diglycerol monolaurate	100. 0	90. 3
		3	diglycerol monolaurate POE(3)	79. 3	100.0
		4	triglycerol monostearate	97. 5	76. 4
	Invention	5	triglycerol monopalmitate	100. 0	90. 4
		6	tetreglycerol monolaurate	95. 4	94. 5
		7	decaglycerol monostearate	100.0	98. 2
		8	diglycerol distearate	98. 3	100.0
		9	diglycerol dilaurate	100. 0	100.0
		10	triglycerol distearate/ triglycerol dipalmitate: 30/70	100.0	97. 2
		-11	diglycerol	100.0	100.0
	composition	12	triglycerol	82. 4	89. 4
		13	tetraglycerol/decaglycerol: 50/50	100.0	99. 4
		14	triglycerol POE(8)/ tetraglycerol POE(20): 10/90	88. 4	80. 4
		15	decaglycerol POE (20)	76. 8	96. 5
		16	diglycerol POP(3)/triglycerol POP(5): 50/50	89. 5	98. 8
		17	diglycerol dilaurate/Rheodol TW0-120: 80/20	94, 5	93. 3
		18	triglycerol POP(5)/Emulgen 909: 80/20	100.0	89. 9
		19	sodium hexaglycerol monopalmitate monosulfate	89. 4	87. 4
		20	sodium hexaglycerol monopalmitate monosulfate/Emulgen 909: 80/20	95. 4	99. 4
		21	glycerol	50. 0	54. 2
		22	glycerol monolaurate	50.4	65. 0
	Comparative	23	glycerol distearate	60. 5	54. 0
		24	glycerol monopalmitate	55. 3	60.3
	1	25	none	48.8	52. 3

#### Example 3

45

50

Female Tetranychus kanzawai imagines were transplanted onto a kidney bean leaf disc (each lot having 30 insects, three runs) and incubated at 25°C for 24 hours. Then the whole leaf disc was immersed in a test solution for 5 seconds. After allowing to stand at 25°C for 48 hours, the disc was observed to determine the insecticidal rate based on the control lot (refer to the method employed for determining the herbicidal rates). As miticide compositions, Nissolan V emulsion (active ingredient: 55% by weight) and Osadan wettable powder (active ingredient: 15% by weight), each diluted 2,000—fold, were used. Each of the adjuvants, as listed in Table 4, was added to each of the diluted solutions in such a manner as to give a concentration of 0.1%. Table 4 shows the results.

In the case where no adjuvant was added to each of the diluted solutions (free from any adjuvant), the same procedure was conducted.

For comparison, each of adjuvants free from any agricultural chemicals, namely, each of diglycarol monostearate, decaglycerol, decaglycerol disaurate, triglycerol monolaurate POP(5) and triglycerol POE(8), 5 was dissolved in city water in such a manner as to give a concentration of 0.2% by weight and each of the solutions thus obtained was subjected to the same test as the one described above. As a result, each of these solutions gave a milicial ratio of 0%.

Table 4

			Adjuvant	Insecticida	rate (%)
15		No.		Nissolan V emulsion	Osadan wettable powder
		1	diglycerol	100.0	100.0
	İ	2	tetraglycerol	100.0	99.8
20		3	hexaglycerol	99.5	100.0
20		4	decaglycerol	100.0	100.0
	1	5	triglycerol POE(8)	100.0	100.0
		6	triglycerol POE(18)	98.8	98.5
25		7	diglycerol monolaurate	100.0	99.5
		8	diglycerol monostearate	100.0	100.0
	Invention	9	triglycerol dilaurate	100.0	100.0
30	composition	10	triglycerol tristearate	100.0	100.0
30		11	decaglycerol monolaurate	100.0	100.0
	1	12	decaglycerol dilaurate	99.8	98.5
		13	diglycerol monolaurate POE(3)	100.0	99.5
35		14	diglycerol distearate POE(10)	98.9	80.4
		15	tetraglycerol distearate POP(8)	100.0	100.0
10		16	decaglycerol monolaurate POP(12)	100.0	100.0
		17	glycerol	52.6	50.0
		18	glycerol monolaurate	54.5	50.3
	Comparative composition	19	glycerol distearate	52.9	48.8
15	Composition	20	glycerol monopalmitate	57.4	54.3
		21	none	52.4	43.2

50

10

As the above Examples 1 to 3 clearly show, the adjuvants according to the present invention were much superior to common surfactants in potentiating effect of insecticidal effect and thus usable in practice.

50 On the other hand, the comparative adjuvants were not applicable to practical use, though they somewhat potentiated the effect of agricultural chemicals.

#### Example 4

The test described in the above Example I was repeated except that Roundup emulsion and diglycerol monolaurate were employed, each in the amount specified in Table 5, respectively as a herbicide somposition and as an adjuvant. Table 5 shows the results.

Table 6

Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Herbicidal rate (%)
1	2000	200	1/0.1	85.1
2	2000	1000	1/0.5	98.5
3	2000	2000	1/1.0	99.0
4	2000	10000	1/5	100
5	2000	24000	1/12	100
6	2000	30000	1/15	100
7	2000	36000	1/18	100
8	2000	0	-	30.4
9	0	l	_	0.0

#### Example 5

20

The test described in the above Example 1 was repeated except that Roundup emulsion and decaglycerol distearate were employed, each in the amount specified in Table 6, respectively as a herbicide composition and as an adjuvant. Table 6 shows the results.

Table 6

Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Herbicidal rate (%)
1	2000	200	1/0.1	88.1
2	2000	1000	1/0.5	97.5
3	2000	2000	1/1.0	100
4	2000	10000	1/5	100
5	2000	24000	1/12	100
6	2000	30000	1/15	100
7	2000	36000	1/18	100
8	2000	0	_	30.4
9	0	l o		0.0

## Example 6

The test described in the above Example 1 was repeated except that Roundup emulsion and diglycerol monostearate POE(8) were employed, each in the amount specified in Table 7, respectively as a herbicide composition and as an adjuvant. Table 7 shows the results.

Table 7

5	Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Herbicidal rate (%)
	1	2000	200	1/0.1	94.5
	2	2000	1000	1/0.5	99.5
	3	2000	2000	1/1.0	100
	4	2000	10000	1/5	100
0	5	2000	24000	1/12	100
	6	2000	30000	1/15	100
	7	2000	36000	1/18	100
	8	2000	0	-	30.4
	9	0	0	-	0.0

## Example 7

The test described in the above Example 2 was repeated except that Sumithion emutsion and triglycerol monopalimate were employed, each in the amount specified in Table 8, respectively as an insecticide composition and as an adjuvant. Table 8 shows the results.

Table 8

	Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Insecticidal rate (%)
	1	250	25	1/0.1	63.5
30	2	250	125	1/0.5	74.2
30	3	250	250	1/1.0	78.6
	4	250	500	1/2.0	100
	5	250	1000	1/4.0	100
	6	250	2500	1/10	100
ne.	7	250	5000	1/20	100
35	8	250	0	-	51.2
	9	0	0	_	0.0

#### 40 Example 8

The test described in the above Example 3 was repeated except that Osadan wettable powder and decaglycerd monolaurale POP(15) were employed, each in the amount specified in Table 9, respectively as a milticide composition and as an adjuvant. Table 9 shows the results.

Table 9

Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Miticidal rate (%)
1	100	10	1/0.1	75.4
2	100	50	1/0.5	94.3
3	100	100	1/1.0	100
4	100	200	1/2.0	100
5	100	1000	1/10	100
6	100	1500	1/15	100
7	100	2000	1/20	100
8	100	0	-	48.0
9	0	0	-	0.0

#### Example 9

The test described in the above Example 3 was repeated except that Osadan wettable powder and trigiyoerol distearate POE(20) were employed, each in the amount specified in Table 10, respectively as a miticide composition and as an adjuvant. Table 10 shows the results.

Table 10

25					
	Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Miticidal rate (%)
	1	100	10	1/0.1	56.8
30	2	100	50	1/0.5	84.5
30	3	100	100	1/1.0	89.9
	4	100	200	1/2.0	100
	5	100	1000	1/10	100
	6	100	1500	1/15	100
35	7	100	2000	1/20	100
35	8	100	0	_	48.0
	9	0	0		0.0

### 40 Example 10

The test described in the above Example 1 was repeated except that Herbiace water - soluble powder and tetraglycerol distearate were employed, each in the amount specified in Table 11, respectively as a herbicide composition and as an adjuvant. Table 11 shows the results.

Table 11

5	Test No.	Content of agricultural chemical (ppm)	Content of adjuvant (ppm)	Agr. chemical/ adjuvant ratio (by weight)	Herbicidal rate (%)
	1	2000	100	1/0.05	70.2
	2	2000	200	1/0.1	88.5
	3	2000	500	1/0.25	100.0
	4	1000	50	1/0.05	41.2
10	5	1000	100	1/0.1	100.0
	6	1000	200	1/0.2	100.0
	7	1000	1000	1/1	100.0
	8	500	2500	1/5	54.3
	9	500	7500	1/15	70.4
15	10	2000	0	-	68.3
	11	1000	o	-	40.5
	12	500	0	-	30.1

As Table 11 clearly shows, the herbicidal rate can be elevated by increasing the content of the adjuvant, even when a small amount of the agricultural chemical is employed.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

#### Claims

An agricultural chemical composition (1) comprising a mixture of compounds represented by the following general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average, and an agricultural chemical, wherein the weight ratio of the mixture to the agricultural chemical ranges from 0.1 to 20:

$$R^{1}O-(EO)_{\chi_{1}}(PO)_{y_{1}}(BO)_{\chi_{1}}-(CH_{\chi_{2}}CHCH_{\chi_{2}}O)_{\pi}-(EO)_{\chi_{3}}(PO)_{y_{3}}(BO)_{\chi_{3}}-R^{3}$$

$$(EO)_{\chi_{2}}(PO)_{\chi_{2}}(BO)_{\chi_{3}}-OR^{2}$$
(I)

wherein R¹, R² and R³ each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, -SO₃Na, -SO₃K, -SO₃H•N(C₂H₄OH)₃ or -SO₃H•NH(C₂H₄OH)₂;

(EO)x1, (EO)x2 and (EO)x3 each represent a polyoxyethylene chain;

(PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain;

(BO)21, (BO)22 and (BO)23 each represent a polyoxybutylene chain;

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more; x1 + y1 + z1, x2 + y2 + z2 and x3 + y3 + z3 each represent 0 or an integer of 1 to 200; and x1 + y1 + z1 + x2 + y2 + z2 + x3 + y3 + z3 represents 0 or an integer of 1 to 600.

2. The agricultural chemical composition (1) as claimed in Claim 1, wherein the mixture is mixture (a) of compounds represented by the general formula (i) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 1 to 100 on the average, or mixture (b) of compounds represented by the following general formula (i') which has n of from 2 to 50 on the average:

wherein R1, R2 and R3 each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, -SO<sub>3</sub>Na, -SO<sub>3</sub>K, -SO<sub>3</sub>H+N(C<sub>2</sub>H<sub>4</sub>OH)<sub>3</sub> or -SO<sub>3</sub>H+NH(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub> provided that at least one of R1, R2 and R3 represent an acyl group having from 2 to 31 carbon atoms, -SO3Na, -SO3K, - SO<sub>3</sub>H+N(C<sub>2</sub>H<sub>4</sub>OH)<sub>3</sub> or - SO<sub>3</sub>H+NH(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub>; and

- n represents an integer of 1 or more.
- 3. The agricultural chemical composition (1) as claimed in Claim 1, wherein the mixture has n of from 2 to 10 on the average.
- 70 4. The agricultural chemical composition (1) as claimed in Claim 1, wherein the agricultural chemical is selected from the group consisting of active ingredients of bactericides, insecticides, miticides, herbicides and plant growth regulators.
- 5. The agricultural chemical composition (1) as claimed in Claim 1, wherein the weight ratio of the mixture to the agricultural chemical ranges from 0.1 to 10.
  - 6. An agricultural chemical composition (2) comprising a mixture of compounds represented by the following general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the following general formula (I) as the adjuvants, and an agricultural chemical, wherein the weight ratio of the total amount of the adjuvants to the agricultural chemical ranges from 0.1 to 20:

$$\begin{array}{c} {\rm R^{1}O_{-}\left(EO\right)_{\chi1}\left(PO\right)_{\gamma1}\left(BO\right)_{\chi1}^{} - \left(CH_{2}CHCH_{2}O\right)_{1}^{} - \left(EO\right)_{\chi3}^{}\left(PO\right)_{\gamma3}^{}\left(BO\right)_{\chi2}^{} - {\rm R^{3}}} \\ {\rm \left(EO\right)_{\chi2}^{}\left(PO\right)_{\gamma2}^{}\left(BO\right)_{\chi2}^{} - {\rm OR^{2}}} \end{array} \tag{I}$$

wherein R1, R2 and R3 each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms. - SO<sub>3</sub> Na. - SO<sub>3</sub> K. - SO<sub>3</sub> H • N(C<sub>2</sub> H<sub>4</sub> OH)<sub>3</sub> or - SO<sub>3</sub> H • NH(C<sub>2</sub> H<sub>4</sub> OH)<sub>2</sub>:

> (EO)<sub>21</sub>, (EO)<sub>22</sub> and (EO)<sub>22</sub> each represent a polyoxyethylene chain: (PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain;

(BO)<sub>z1</sub>, (BO)<sub>z2</sub> and (BO)<sub>z3</sub> each represent a polyoxybutylene chain; n represents an integer of 1 or more:

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;

x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and

x1+v1+z1+x2+v2+z2+x3+v3+z3 represents 0 or an integer of 1 to 600.

40 7. The agricultural chemical composition (2) as claimed in Claim 6, wherein the mixture is mixture (a) of compounds represented by the general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 1 to 100 on the average, or mixture (b) of compounds represented by the following general formula (I') which has n of from 2 to 50 on the average:

$$R^{1}O-(CH_{2}CHCH_{2}O)_{1}-R^{3}$$

$$OR^{2}$$
(1')

wherein R1, R2 and R3 each represent a hydrogen atom, an acyl group having from 2 to 31 carbon atoms, -SO3Na, -SO3K, -SO3H+N(C2H4OH)3 or -SO3H+NH(C2H4OH)2 provided that at least one of R1, R2 and R3 represent an acyl group having from 2 to 31 carbon atoms, -SO<sub>3</sub>Na, -SO<sub>3</sub>K. - SO<sub>3</sub>H+N(C<sub>2</sub>H<sub>4</sub>OH)<sub>3</sub> or -SO<sub>3</sub>H+NH(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub>; and

n represents an integer of 1 or more.

8. The agricultural chemical composition (2) as claimed in Claim 6, wherein the mixture has n of from 2 to 10 on the average.

20

25

25

45

- The agricultural chemical composition (2) as claimed in Claim 6, wherein the agricultural chemical is selected from the group consisting of active ingredients of bactericides, insecticides, miticides, herbicides and plant growth regulators.
- 5 10. The agricultural chemical composition (2) as claimed in Claim 6, wherein the weight ratio of the total amount of the adjuvants to the agricultural chemical ranges from 0.1 to 10.
  - 11. The agricultural chemical composition (2) as claimed in Claim 6, wherein the surfactant is a nonionic surfactant.
  - 12. The agricultural chemical composition (2) as claimed in Claim 6, wherein the weight ratio of the mixture of compounds represented by the general formula (1) to the surfactant other than the compounds represented by the general formula (1) ranges from 90 : 10 to 80 : 40.
- 15 13. A kit (1) comprising package (A) comprising a mixture of compounds represented by the following general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and package (B) comprising an agricultural chemical, wherein the weight ratio of the mixture to the agricultural chemical ranges from 0.1 to 20:

$$\begin{array}{c} {\rm R}^{1}{\rm O-(EO)}_{x1}{\rm (PO)}_{y1}{\rm (BO)}_{z1}{\rm ^{-(CH}_{2}CHCH_{2}O)}_{z}{\rm ^{-(EO)}_{x3}{\rm (PO)}_{y3}{\rm (BO)}_{z3}{\rm ^{-}R}^{3}} \\ {\rm ^{(EO)}_{x2}{\rm (PO)}_{y2}{\rm (BO)}_{z2}{\rm ^{-}OR}^{2}} \end{array} \tag{1}$$

wherein R1, R2 and R3 each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms,  $-SO_3Na$ ,  $-SO_3N+N(C_3N_4OH_3)$  or  $-SO_3N+N+(C_3N_4OH_3)$ :

(EO)<sub>x1</sub>, (EO)<sub>x2</sub> and (EO)<sub>x3</sub> each represent a polyoxyethylene chain;

(PO)<sub>y1</sub>, (PO)<sub>y2</sub> and (PO)<sub>y3</sub> each represent a polyoxypropylene chain;

(BO)21, (BO)22 and (BO)23 each represent a polyoxybutylene chain;

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;

x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

- 14. The kit (1) as claimed in Claim 13, wherein the package (B) contains an agricultural chemical composition (a) containing an agricultural chemical in the form of an emulsion, a solution, a wettable powder, a granule, a dust or a flowable powder.
- 15. A kit (2) comprising package (A) comprising a mixture of compounds represented by the following general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average, package (C) comprising a surfactant other than the compounds represented by the following general formula (I) and package (B) comprising an agricultural chemical, wherein the weight ratio of the total amount of the mixture and the surfactant to the agricultural chemical ranges from 0.1 to 20:

$$\begin{array}{c} {\rm R}^{1}{\rm O-(EO)_{\chi_{1}}(PO)_{y_{1}}(BO)_{\chi_{1}}-(CH_{2}{\rm CHCH_{2}O})_{\eta^{-}}(EO)_{\chi_{3}}(PO)_{y_{3}}(BO)_{\chi_{3}}-{\rm R}^{3}}\\ {\rm (EO)_{\chi_{2}}(PO)_{\gamma_{2}}(BO)_{\chi_{2}}-{\rm oR}^{2}} \end{array} \tag{$1$}$$

wherein R¹, R² and R³ each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms,  $-SO_3Na$ ,  $-SO_3K$ ,  $-SO_9H \cdot N(C_2H_4OH)_3$  or  $-SO_3H \cdot NH(C_2H_4OH)_2$ :

(EO)x1, (EO)x2 and (EO)x3 each represent a polyoxyethylene chain;

(PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain;

(BO)<sub>21</sub>, (BO)<sub>22</sub> and (BO)<sub>23</sub> each represent a polyoxybutylene chain;

20

25

30

35

45

50

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;

x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

- 16. The kit (2) as claimed in Claim 15, wherein the package (B) contains an agricultural chemical composition (a) containing an agricultural chemical in the form of an emulsion, a solution, a wettable powder, a granule, a dust or a flowable powder.
- 10 17. A kit (3) comprising package (D) comprising a mixture of compounds represented by the following general formula (I) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the following general formula (I) and package (B) comprising an agricultural chemical, wherein the weight ratio of the total amount of the mixture and the surfactant to the agricultural chamical ranges from 0.1 to 20:

$$\begin{array}{c} {{{\rm R}^{1}}{\rm O-}}\left( {{\rm EO}} \right)_{x1}{{\rm (PO)}}_{y1}{{\rm (BO)}}_{21} - {{\rm (CH_{2}CHCH_{2}O)}_{1}} - {{\rm (EO)}}_{x3}{{\rm (PO)}}_{y3}{{\rm (BO)}}_{z3} - {{\rm R}^{3}} \\ {{\rm (EO)}}_{x2}{{\rm (PO)}}_{y2}{{\rm (BO)}}_{z2} - {{\rm OR}^{2}} \end{array} \tag{1}$$

wherein R1, R2 and R3 each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms. - SO<sub>3</sub>Na. - SO<sub>3</sub>N. - SO<sub>3</sub>N. NC<sub>3</sub>Nb. OHb. or - SO<sub>3</sub>N NHC<sub>3</sub>Nb. OHb.

(EO)x1, (EO)x2 and (EO)x3 each represent a polyoxyethylene chain;

(PO)<sub>v1</sub>, (PO)<sub>v2</sub> and (PO)<sub>v3</sub> each represent a polyoxypropylene chain;

(BO)21, (BO)22 and (BO)23 each represent a polyoxybutylene chain;

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;

x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and x1+y1+z1+x2+y2+z2+x3+y3+z3 represents 0 or an integer of 1 to 600.

- 18. The kit (3) as claimed in Claim 17, wherein the package (B) contains an agricultural chemical composition (a) containing an agricultural chemical in the form of an emulsion, a solution, a wettable powder, a granule, a dust or a flowable powder.
  - 19. A bactericidal, insecticidal, miticidal, herbicidal or plant growth regulating method (1), wherein an agricultural chemical composition (3) comprising from 0.02 to 8% by weight of a mixture of compounds represented by the following general formula (i) which has n of from 2 to 50 on the average and x1+y1+z1+x2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and an agricultural chemical which is present in an amount of from 0.05 to 50 times (by weight) as much as the mixture, is employed:

$$\begin{array}{c} {\rm R}^{1}{\rm O}-{\rm (EO)}_{\chi 1}{\rm (PO)}_{\chi 1}{\rm (BO)}_{21}-{\rm (CH}_{2}{\rm CHCH}_{2}{\rm O})_{n}-{\rm (EO)}_{\chi 3}{\rm (PO)}_{\gamma 3}{\rm (BO)}_{23}-{\rm R}^{3} \\ {\rm (EO)}_{\chi 2}{\rm (PO)}_{\gamma 2}{\rm (BO)}_{22}-{\rm OR}^{2} \end{array} \tag{I}$$

wherein R¹, R² and R³ each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms, -SO₃Na, -SO₃K, -SO₃H•N(C₂H₄OH)₂ or -SO₃H•NH(C₂H₄OH)₂;

(EO), (EO), and (EO), each represent a polyoxyethylene chain;

(PO)<sub>y1</sub>, (PO)<sub>y2</sub> and (PO)<sub>y3</sub> each represent a polyoxypropylene chain;

(BO)<sub>21</sub>, (BO)<sub>22</sub> and (BO)<sub>23</sub> each represent a polyoxybutylene chain;

n represents an integer of 1 or more;

x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more; x1 + y1 + z1, x2 + y2 + z2 and x3 + y3 + z3 each represent 0 or an integer of 1 to 200; and x1 + y1 + z1 + x2 + y2 + z2 + x3 + y3 + z3 represents 0 or an integer of 1 to 600.

20

30

4n

45

20. A bactericidal, insecticidal, mitricidal, herbicidal or plant growth regulating method (2), wherein an agricultural chemical composition (4) comprising from 0.02 to 8% by weight of adjuvants comprising a mixture of compounds represented by the following general formula (1) which has n of from 2 to 50 on the average and x1+y1+z1+z2+y2+z2+x3+y3+z3 of from 0 to 100 on the average and a surfactant other than the compounds represented by the following general formula (1), and an agricultural chemical which is present in an amount of from 0.05 to 50 times (by weight) as much as the total amount of the adjuvants, is employed:

$$R^{1}O-(EO)_{\chi_{1}}(PO)_{\chi_{1}}(BO)_{\chi_{1}}-(CH_{2}CHCH_{2}O)_{1}-(EO)_{\chi_{3}}(PO)_{\chi_{3}}(BO)_{23}-R^{3}$$

$$(EO)_{\chi_{2}}(PO)_{\chi_{2}}(BO)_{\chi_{2}}-OR^{2}$$
(1)

- wherein R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> each represent a hydrogen atom or an acyl group having from 2 to 31 carbon atoms, -SO<sub>3</sub>Na, -SO<sub>3</sub>K, -SO<sub>3</sub>H+NH(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub>;
  - (EO)<sub>x1</sub>, (EO)<sub>x2</sub> and (EO)<sub>x3</sub> each represent a polyoxyethylene chain; (PO)<sub>y1</sub>, (PO)<sub>y2</sub> and (PO)<sub>y3</sub> each represent a polyoxypropylene chain;
  - (BO)<sub>21</sub>, (BO)<sub>22</sub> and (BO)<sub>23</sub> each represent a polyoxybiopytene chain;
  - n represents an integer of 1 or more;
    - x1, y1, z1, x2, y2, z2, x3, y3 and z3 each represent 0 or an integer of 1 or more;
    - x1+y1+z1, x2+y2+z2 and x3+y3+z3 each represent 0 or an integer of 1 to 200; and
    - x1 + y1 + z1 + x2 + y2 + z2 + x3 + y3 + z3 represents 0 or an integer of 1 to 600.

20

25

30



Application Numb

	DOCUMENTS CONSIDERED TO BE RELEVANT			
ategory	Citation of document with of relevant p	indication, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 417 896 (TAN KAISHA) * page 3, line 4 - * page 3, line 57 - claims *		1-20	A01N25/30
x	Derwent Publication Class C, AN 351365	IDEX, DOCUMENTATION 148, 31 January 1990 15 Ltd., London, GB; 10AIICHI SEIMO KK) 18	1-20	
x	Class C. AN 312192		1-20	TECHNICAL PUBLISS SEARCHED (bit. CL.5)
x	DE-A-3 533 806 (HOE * page 2, line 43 - claims; examples *		1-5, 13-19	AUIN
х	US-A-3 954 977 (H.E * column 2, line 17 claims *	.RIFE) ' - column 2, line 29;	1-5,19	
x	GB-A-2 101 487 (R. LIMITED) * page 1, line 16 - claims; examples *	AND C. PRODUCTS PTY  page 1, line 52; /	1-5,19	
	The present search report has b	neen drawn up for all claims		
		Date of completion of the search 15 FEBRUARY 1993		DONOVAN T.M.
CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone 's particularly relevant if combined with another elecument of the same category A: technolorical beckground		E : enrier patent e after the filing other D : document cite L : document cite	focument, but pub; date d in the application i for other reasons	alished on, or



Category		IDERED TO BE RELEVAN indication, where appropriate,	Relevant te claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	GB-A-2 080 686 (ROL * page 2, line 110 claims *	JSSEL-UCLAF)	1-5,19	
x	CHEMICAL ABSTRACTS, 26 May 1986, Columba abstract no. 181762 S.ITO ET. AL. 'Emul agrochemicals in wapage 219; * abstract * & JP-A-60 224 602 (LTO.) 9 November 1985	ous, Ohio, US; j, sifiers for	1-5,19	
X	CHEMICAL ABSTRACTS, 20 June 1983, Colum abstract no. 214781 nutrient compositio page 489; * abstract * & AU-A-515 436 (R A 2 April 1981	bus, Ohio, US; .c, 'Aerosol plant	1-5,19	TECHNICAL FEELDS SEARCHED (Int. Cl.5 )
х, о	CHEMICAL PATENTS IN ABSTRACTS JOURNAL Section Ch, Week 91 Derwent Publication Class C, AN 012364 & JP-A-02 286 608 ( November 1990 * abstract *	1-5, 19		
	The present search report has b	•		
7	Place of search THE HAGUE	Date of completion of the search 15 FEBRUARY 1993		DONOVAN T.M.
X : part Y : part doc: A : tech	CATEGORY OF CITED DOCUME icalarly relevant if taken alone icalarly relevant if combined with an insent of the same category nological background written disclosure	NTS T : theory or princip E : earlier patent do after the filling d	le underlying the comment, but publi ate in the application or other reasons	invention shed oo, or



Application Numb

	DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with in of relevant par	dication, where apprepriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,X	JOURNAL Section Ch, Week 88 Derwent Publication Class C, AN 209819 & JP-A-63 146 804 (18 18 June 1988 * abstract *	DEX, BASIC ABSTRACTS 30, 21 September 1988 s Ltd., London, GB; SUMITOMO CHEM IND KK)	1,3-5,19	
υ, λ	JOURNAL Section Ch, Week 88 Derwent Publication Class C. AN 080715	12, 18 May 1988	1,5 5,15	
A D	EP-A-0 243 713 (EIS. & US-A-4 868 217	AI CO., LTD.)		TECHNICAL FIELDS
^	food, pharmaceutica preparations' page 550; * abstract * & JP-A-62 148 424 (	s, Ohio, US; v, tearin compositions for l, and agrochemical		SEARCHED (Int. Cl.5)
	LTD.)			
		-/		
	The present search report has b	een drawn up for all claims		Brancar
	THE HAGUE	15 FEBRUARY 1993		DONOVAN T.M.
ITIE INGUE  CATCELORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another decunser of the same extraory A: to echnological bedgymand P: intermediate forument		NTS T : theory or princip E : earlier patent do after the filling	le underlying the cument, but publi ate in the application or other reasons	invention shed on, or



Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT				
ategory	Citation of document with indica of relevant passage	tion, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
	CHEMICAL ABSTRACTS, vo 28 September 1981, Col abstract no. 110151u, composition' page 217; * abstract * & JP-A-81 043 207 (INS CHEMICAL RESEARCH) 21 April 1981	l. 95, no. 13, umbus, Ohio, US; 'Microbiocide		TECHNICAL FIELDS SEARCHED (dat. C.5)
X:part Y:part	The present search report has been at Fina at it must her had been at the Haddle LATECORY OF CITED DOCUMENTS inclusing relevant it takes about her haddle present in the sandter with the sandter at the haddle present in combined with another haddle present in combined with another haddle present in the sandter haddle present in combined with another haddle present in the sandter haddle present	Date of completion of the sourch 15 FEBRUARY 1993  T: theory or principle E: earlier parent doo after the filling dat D: document cited in	noderlying the sment, but public te the application	Eximinar DONOVAN T.M. Investiga Bard cas, or
X : part Y : part doc: A : tech	Place of search THE HAGUE CATEGORY OF CITED DOCUMENTS Citalizing relevant if taken alone citalizing relevant if combined with another ment of the same category written disclosure	Date of completion of the search 15 FEBRUARY 1993  T: theory or principle E: earlier patent doo	the applica other reas	the publi tion

